

KRONES colfix HM 5004/1

Processing information

As two key parameters are set with the processing temperature, the temperature set should be checked at least every 4 weeks using an external thermometer. Incorrect temperature settings will change the viscosity and therefore the processing properties. Excessive thermal stress will cause increased oxidation, which will in turn produce dark deposits. The adhesive tank should always be emptied completely between tests with different types of adhesive.

Important: The FIFO principle must be applied.

Please process goods with the **shortest shelf life first!**

USE: Anti-slip adhesive for the palletising of cardboard containers. Adhesive can be applied with "Swirl" spray nozzle.

PRODUCT DATA:	Product type	Synthetic polymer-based hotmelt adhesive
	Viscosity	c. 4,000 mPa.s
	Melting point/softening point	c. 88 °C
	Density	0.96 g/cm ³
	Colour	ivory
	Product form	small pillow

PROCESSING

TEMPERATURE: 150 - 175 °C

SUPPLIED IN/AS: 15 kg carton Item number: 0902393015

STORAGE: Can be stored for up to **24** months in sealed original containers at temperatures **not** > +30°C or < +5°C.

CLEANING: Machine parts can be cleaned with KRONES colclean C1201, KRONES colclean C1209 or KRONES colclean EV 60.

HAZARD

INFORMATION: See safety data sheet

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We therefore reserve the right to change any and all technical data contained in this brochure at any time and without notice. –09/2015

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