

KRONES colfix HM 4433/2

Processing information

As two key parameters are set with the processing temperature, the temperature set should be checked at least every 4 weeks using an external thermometer. Incorrect temperature settings will change the viscosity and therefore the processing properties. Excessive thermal stress will cause increased oxidation, which will in turn produce dark deposits. The adhesive tank should always be emptied completely between tests with different types of adhesive.

Important: The FIFO principle must be applied.

Please process goods with the **shortest shelf life first!**

USE: Adhesive for labelling PET containers. HM 4433/2 is soluble in caustic solution and listed in the SP 1 positive list for label adhesives in the PETCYCLE system.

PRODUCT DATA:	Product type	PET cycle synthetic polymer-based hotmelt adhesive
	Viscosity	c. 400 mPa.s
	Melting point/softening point	c. 70°C
	Density	1 g/cm ³
	Colour	pale yellow
	Product form	big pillows

PROCESSING

TEMPERATURE: 120 - 160 °C

SUPPLIED IN/AS: 14 kg carton Item number: 0900297246

STORAGE: Can be stored for up to **24** months in sealed original containers at temperatures **not** **> +30°C** or **< +5°C**.

CLEANING: Machine parts can be cleaned with KRONES colclean C 1201, KRONES colclean C 1209 or KRONES colclean EV 60. KRONES colclean Hotclean is recommended for cleaning the tank.

HAZARD

INFORMATION: See safety data sheet

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