Hotmelt label adhesive

KRONES colfix HM 1195

Processing information

As two key parameters are set with the processing temperature, the temperature set should be checked at least every 4 weeks using an external thermometer. Incorrect temperature settings will change the viscosity and therefore the processing properties. Excessive thermal stress will cause increased oxidation, which will in turn produce dark deposits. The adhesive tank should always be emptied completely between tests with different types of adhesive.
Important: The FIFO principle must be applied.
Please process goods with the **shortest shelf life first!**

USE: Adhesive for affixing plastic labels to PET, PVC, PE and PP containers. The product can also be used for packs with carbonated contents as it is extremely elastic. Adhesive can be applied with a nozzle, roller or glue wheel.

PRODUCT DATA:

Product type	Synthetic polymer-based hotmelt adhesive
Viscosity	c. 1,400 mPa.s
Melting point/softening point	c. 68°C
Density	0.95 g/cm³
Colour	pale yellow
Product form	big pillow

PROCESSING TEMPERATURE: **125 - 160 °C**

SUPPLIED IN/AS: 15 kg carton Item number: 0903462729

STORAGE: Can be stored for up to **24** months in sealed original containers at temperatures **not** **> +30°C** or **< +5°C**.

CLEANING: Machine parts can be cleaned with KRONES colclean C 1201, KRONES colclean C 1209 or KRONES colclean EV 60. KRONES colclean Hotclean is recommended for cleaning the tank.

HAZARD INFORMATION: **See safety data sheet**

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