Safety Data Sheet according to US OSHA Hazard Communication Standard (HCS 2012); 29 CFR Part 1910.1200 Date of issue: 12/10/2018 Revision date: 12/10/2018 Version: 1.00

SECTION 1: Identification		
1.1. Identification		
Trade name	: KRONES colfix V 0711	
1.2. Recommended use and restriction	on use	
Use of the substance/mixture	: Labelling or packaging adhesives	
1.3. Supplier		
Manufacturer/Supplier KIC KRONES Internationale Cooperationsgese Böhmerwaldstraße 5 93073 Neutraubling, T +49 9401 70-3020 - F +49 9401 70-3696 kic@kic-krones.com - www.kic-krones.com Email competent person sds@kft.de	schaft mbH Krones Inc. 9600 South 58th Street 53132-6241 Franklin, - USA T +1 414 4 09-4000 - F +1 414 4 09-4100 adhesives@kronesusa.com	
1.4. Emergency telephone number Emergency number	: For Hazardous Materials [or Dangerous Goods] Incidents Spill, Leak, Fire, Exposure, or Accident Call CHEMTREC Day or Night Within USA and Canada: 1-800-424-9300 Outside USA and Canada: +1 703-741-5970 (collect calls accepted)	
2.1. Classification of the substance or GHS US classification	ixture	
Skin corrosion/irritation H315 Category 2	Causes skin irritation	
Serious eye damage/eye H319 irritation Category 2A	Causes serious eye irritation	
Full text of H statements : see section 16		
2.2. GHS Label elements, including pro	autionary statements	
GHS US labeling		
Hazard pictograms (GHS US)		
Signal word (GHS US)	: Warning	
Hazard statements (GHS US)	: H315 - Causes skin irritation H319 - Causes serious eye irritation	
Precautionary statements (GHS US)	 P264 - Wash hands, forearms and face thoroughly after handling. P280 - Wear protective gloves, protective clothing, eye protection, face propage P302+P352 - If on skin: Wash with plenty of water, soap P305+P351+P338 - If in eyes: Rinse cautiously with water for several minilenses, if present and easy to do. Continue rinsing P337+P313 - If eye irritation persists: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P501 - Dispose of contents/container to a hazardous or special waste colling 	utes. Remove contact

2.3. Other hazards which do not result in classification

No additional information available

Unknown acute toxicity (GHS US) 2.4.

Not applicable

Safety Data Sheet

according to US OSHA Hazard Communication Standard (HCS 2012); 29 CFR Part 1910.1200

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of HazCom 2012

SECTI	ON 4: First-aid measures	
4.1.	Description of first aid measures	
First-aid	measures general	: Take off contaminated clothing and wash it before reuse.
First-aid	measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid	measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid	measures after eye contact	: Remove contact lenses, if present and easy to do. Continue rinsing. Rinse cautiously with water for several minutes. If eye irritation persists: Get medical advice/attention.
First-aid	measures after ingestion	: Do NOT induce vomiting. Rinse mouth out with water. Drink plenty of water. Call a poison center/doctor/physician if you feel unwell.
4.2.	Most important symptoms and effects	s (acute and delayed)
Symptor	ns/effects after skin contact	: Irritation.
Symptor	ns/effects after eye contact	: Eye irritation.
4.3.	Immediate medical attention and spec	cial treatment, if necessary
Treat sy	mptomatically.	
SECTI	ON 5: Fire-fighting measures	
5.1.	Suitable (and unsuitable) extinguishir	ng media
Suitable	extinguishing media	: The product is not flammable. Use extinguishing media appropriate for surrounding fire. Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitat	ble extinguishing media	: Strong water jet.
5.2.	Specific hazards arising from the che	mical
Reactivit	ty	: The product is non-reactive under normal conditions of use, storage and transport.
5.3.	Special protective equipment and pre	cautions for fire-fighters
Protectio	on during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
Other in	formation	: Do not allow run-off from fire fighting to enter drains or water courses. Disposal must be done according to official regulations.
SECTI	ON 6: Accidental release measu	ures
6.1.	Personal precautions, protective equi	pment and emergency procedures
General	measures	: Spilled material may present a slipping hazard.
6.1.1.	For non-emergency personnel	
Emerger		: Ventilate spillage area. Avoid contact with skin and eyes.
6.1.2.	For emergency responders	
Protectiv	ve equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
6.2. Avoid su	Environmental precautions	s and public waters
	Avoid sub-soil penetration. Prevent entry to sewers and public waters.	
6.3. Mothoda	Methods and material for containmen	
		 Take up liquid spill into absorbent material. Take up mechanically (sweeping, shoveling) and collect in suitable container for disposal.
Other in	formation	: Disposal must be done according to official regulations.

6.4. Reference to other sections

Information for safe handling. See section 7. Concerning personal protective equipment to use, see section 8. For further information refer to section 13.

Safety Data Sheet

Heat-ignition

according to US OSHA Hazard Communication Standard (HCS 2012); 29 CFR Part 1910.1200

SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures	: Hand protection : skin cream may be used. Wash hands before breaks and after work. Avoid

smoking.

Hygiene measures	: Hand protection : skin cream may be used. Wash hands before breaks and after work. Avoid contact with skin and eyes. Remove contaminated clothes. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
7.2. Conditions for safe storage, including any incompatibilities	
Storage conditions	: Keep container tightly closed. Store in dry, cool, well-ventilated area. Keep only in original container. Store in a well-ventilated place. Keep cool.

: Keep away from food, drink and animal feeding stuffs.

: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

Information about storage in one common storage facility

SECTION 8: Exposure	controls/personal	protection
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8.1. **Control parameters**

No additional information available

8.2. Appropriate engineering controls

Appropriate e	engineering	controls
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Environmental exposure controls

: Ensure good ventilation of the work station. : Avoid release to the environment.

Individual protection measures/Personal protective equipment 8.3.

Hand protection:

In case of repeated or prolonged contact wear gloves. Nitrile rubber. EN 374. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Please follow the instructions related to the permeability and the penetration time provided by the manufacturer. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Wear closed safety glasses. EN 166

Skin and body protection:

Wear suitable protective clothing. EN 340. EN 13034

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. EN 143

Other information:

Avoid contact with skin and eyes. Do not eat and do not drink during use. Keep away from food, drink and animal feeding stuffs. Take off immediately all contaminated clothing. Apply emollient cream. Wash hands before breaks and after work. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

SECTION 9: Physical and chemical properties		
9.1. Information on basic physical and chemical properties		
Physical state	: Liquid	
Color	: white	
Odor	: characteristic ammonia odor	
Odor threshold	: No data available	
pН	: 8	
Melting point	: Not applicable	
Freezing point	: No data available	
Boiling point	: 100 °C	
12/10/2018	US-OSHA - en	3/7

Safety Data Sheet

according to US OSHA Hazard Communication Standard (HCS 2012); 29 CFR Part 1910.1200

Flash point	: > 185 °C (Open cup)
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Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable
Vapor pressure	: 23 hPa (20 °C)
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Specific gravity / density	: ≈ 1.05 g/cm³ (20 °C)
Solubility	: Water: Miscible
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 90000 mPa·s (20 °C)
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No information available.

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects	
Acute toxicity (oral)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation)	: Not classified (Based on available data, the classification criteria are not met)
Skin corrosion/irritation	: Causes skin irritation. pH: 8
Serious eye damage/irritation	: Causes serious eye irritation. pH: 8
Respiratory or skin sensitization	: Not classified (Based on available data, the classification criteria are not met)
Germ cell mutagenicity	: Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	: Not classified (Based on available data, the classification criteria are not met)
Reproductive toxicity	: Not classified (Based on available data, the classification criteria are not met)
Specific target organ toxicity - single exposure	: Not classified (Based on available data, the classification criteria are not met)
Specific target organ toxicity – repeated exposure	: Not classified (Based on available data, the classification criteria are not met)

Safety Data Sheet

according to US OSHA Hazard Communication Standard (HCS 2012); 29 CFR Part 1910.1200

Aspiration hazard	: Not classified
	(Based on available data, the classification criteria are not met)
Viscosity, kinematic	: ≈ 85714.286 mm²/s
Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	: Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations	
13.1. Disposal methods	
Waste treatment methods	: Disposal must be done according to official regulations. European waste catalogue. Do not dispose of with domestic waste. Do not discharge into drains or the environment.
Product/Packaging disposal recommendations	: Do not re-use empty containers without proper cleaning or reconditioning.
SECTION 14: Transport information	

Department of Transportation (DOT)

In accordance with DOT

Not applicable

Transportation of Dangerous Goods

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

Safety Data Sheet

according to US OSHA Hazard Communication Standard (HCS 2012); 29 CFR Part 1910.1200

15.2. International regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm.

SECTION 16: Other information

according to US OSHA Hazard Communication Standard (HCS 2012); 29 CFR Part 1910.1200

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Revision date	: 12/10/2018
Data sources	: MSDS of the supplier.
Department issuing data specification sheet:	: KFT Chemieservice GmbH Im Leuschnerpark. 3 64347 Griesheim Postfach 1451 64345 Griesheim Germany
	Phone: +49 6155-8981-400 Fax: +49 6155 8981-500 Safety Data Sheet Service: +49 6155 8981-522
Contact person	: Dr. Dagmar Hofmann

Full text of H-phrases:

H315	Causes skin irritation
H319	Causes serious eye irritation

Abbreviations and acronyms:

Safety Data Sheet

according to US OSHA Hazard Communication Standard (HCS 2012); 29 CFR Part 1910.1200

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC50	Median effective concentration
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TLM	Median Tolerance Limit
vPvB	Very Persistent and Very Bioaccumulative

KFT SDS US 00

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product