

SECTION 1: Identification of the substance/mixture and of the company/undertaking
1.1 Product identifier

KRONES colfix HM 8028
Article number: 0902545996

1.2 Relevant identified uses of the substance or mixture and uses advised against
1.2.1 Relevant uses

Labelling or packaging adhesives

1.2.2 Uses advised against

None known.

1.3 Details of the supplier of the safety data sheet

Company	KIC KRONES Internationale Cooperationsgesellschaft mbH Böhmerwaldstraße 5 93073 Neutraubling / GERMANY Phone +49 9401 70-3020 Fax +49 9401 70-3696 Homepage www.kic-krones.com E-mail kic@kic-krones.com
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Address enquiries to

Technical information	kic@kic-krones.com
Safety Data Sheet	sdb@chemiebuerro.de

1.4 Emergency telephone number

Advisory body	+49 (0)89-19240 (24h) (english)
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SECTION 2: Hazards identification
2.1 Classification of the substance or mixture

No classification.

2.2 Label elements

The product does not require a hazard warning label in accordance with GHS/CLP-directives.

Hazard pictograms	none
Signal word	none
Hazard statements	none
Precautionary statements	none

2.3 Other hazards

Human health dangers	Heated materials cause burns on the skin. For thermal decomposition to high temperature are formed irritating smoke.
Environmental hazards	Does not contain any PBT or vPvB substances.
Other hazards	Further hazards were not determined with the current level of knowledge.

SECTION 3: Composition / Information on ingredients
Product-type:

The product is a mixture.

Comment on component parts

No dangerous components.
 Hot melt adhesive composed of waxes, resins and synthetic polymer
 Substances of Very High Concern - SVHC: substances are not contained or are below 0.1%.
 All chemical substances in this material are included on or exempted from listing on the TSCA Inventory.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information	Take off contaminated clothing and wash before reuse.
Inhalation	Ensure supply of fresh air. In the event of symptoms seek medical treatment.
Skin contact	When in contact with the skin, clean with soap and water. In case of burning: After contact with molten product cool quickly with cold water or sterile salt solution and protect with gauze. Do not pull solidified product from skin forcibly. Get medical advice.
Eye contact	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	In the event of symptoms seek medical treatment. Do not induce vomiting. Rinse out mouth and give plenty of water to drink.

4.2 Most important symptoms and effects, both acute and delayed

No information available.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media	foam, dry powder, water spray jet, carbon dioxide
Extinguishing media that must not be used	Full water jet

5.2 Special hazards arising from the substance or mixture

Risk of formation of toxic pyrolysis products.
Carbon monoxide (CO)
Carbon dioxide (CO₂)

5.3 Advice for firefighters

Use self-contained breathing apparatus.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

High risk of slipping due to leakage/spillage of product.
Wear suitable protective equipment. For personal protection see SECTION 8.

6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

6.3 Methods and material for containment and cleaning up

Allow to solidify.
Take up mechanically.
Dispose of absorbed material in accordance with the regulations.

6.4 Reference to other sections

See SECTION 8+13

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Use only in well-ventilated areas.
 The normal safety precautions for handling of molten, heated products must be observed.
 The product should only be heated to recommended temperatures.
 Avoid contact with eyes and skin. Use personal protective equipment.
 Take precautionary measures against static discharges.
 Do not eat, drink, smoke or take drugs at work.
 Wash hands before breaks and after work.
 Use barrier skin cream.
 Take off contaminated clothing and wash before reuse.

7.2 Conditions for safe storage, including any incompatibilities

Keep only in original container.
 Do not store together with oxidizing agents.
 Keep container tightly closed.
 Keep container in a well-ventilated place.
 Keep in a cool place. Store in a dry place.
 Recommended storage temperature: 5 - 30°C

7.3 Specific end use(s)

See product use, SECTION 1.2

SECTION 8: Exposure controls / personal protection

8.1 Control parameters

Ingredients with occupational exposure limits to be monitored (GB)

not applicable

8.2 Exposure controls

Additional advice on system design Ensure adequate ventilation on workstation.
 Measurement methods for taking workplace measurements must meet the performance requirements of DIN EN 482. For example, recommendations are given in the IFA's list of hazardous substances.
 Protection adapted to the manipulation of the fused product (danger of burning).

Eye protection Safety glasses. (EN 166:2001)

Hand protection > 0,11 mm, butyl rubber, > 120 min (EN 374-1/-2/-3)
 Gloves (heat-resistant).
 The details concerned are recommendations. Please contact the glove supplier for further information.

Skin protection Protective clothing.

Other Personal protective equipment should be selected specifically for the working place, depending on concentration and quantity handled. The resistance of this equipment to chemicals should be ascertained with the respective supplier.
 Do not inhale smokes formed during heat treatment.
 Avoid contact of molten material with skin.
 Avoid contact with eyes.

Respiratory protection If ventilation is insufficient, wear respiratory protection.
 Short term: filter apparatus, filter A. (DIN EN 14387)

Thermal hazards No information available.

Delimitation and monitoring of the environmental exposition Comply with applicable environmental regulations limiting discharge to air, water and soil.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form	solid (20°C/ 68 F)
Color	light yellow
Odor	faintly
Odour threshold	No information available.
pH-value	not applicable
pH-value [1%]	not applicable
Boiling point [°C]	not applicable
Flash point [°C]	No information available.
Flammability (solid, gas) [°C]	(>60°C) non flammable
Lower explosion limit	No information available.
Upper explosion limit	No information available.
Oxidising properties	no
Vapour pressure/gas pressure [kPa]	No information available.
Density [g/ml]	0,96 (MC206) (20 °C / 68,0 °F)
Bulk density [kg/m ³]	No information available.
Solubility in water	insoluble
Partition coefficient [n-octanol/water]	No information available.
Viscosity	450 - 750 mPas (ASTM D3236, Brookfield, Thermosel System 160 °C)
Relative vapour density determined in air	No information available.
Evaporation speed	No information available.
Melting point [°C]	102
Autoignition temperature [°C]	345
Decomposition temperature [°C]	No information available.

9.2 Other information

none

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reactions known if used as directed.

10.2 Chemical stability

Stable under normal ambient conditions (ambient temperature).

10.3 Possibility of hazardous reactions

Reactions with strong alkalies.

10.4 Conditions to avoid

To avoid thermal decomposition, do not overheat.

10.5 Incompatible materials

See SECTION 10.3.

10.6 Hazardous decomposition products

In the event of fire: See SECTION 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product
LD50, oral, > 2000 mg/kg.

Serious eye damage/irritation	Based on the available information, the classification criteria are not fulfilled.
Skin corrosion/irritation	Based on the available information, the classification criteria are not fulfilled.
Respiratory or skin sensitisation	Based on the available information, the classification criteria are not fulfilled.
Specific target organ toxicity — single exposure	Based on the available information, the classification criteria are not fulfilled.
Specific target organ toxicity — repeated exposure	Based on the available information, the classification criteria are not fulfilled.
Mutagenicity	Based on the available information, the classification criteria are not fulfilled.
Reproduction toxicity	Based on the available information, the classification criteria are not fulfilled.
Carcinogenicity	Based on the available information, the classification criteria are not fulfilled.
Aspiration hazard	Based on the available information, the classification criteria are not fulfilled.
General remarks	May cause irritation of eye (vapours/fumes). May cause respiratory tract irritation (vapours/fumes). Toxicological data of complete product are not available.

SECTION 12: Ecological information

12.1 Toxicity

12.2 Persistence and degradability

Behaviour in environment compartments	No information available.
Behaviour in sewage plant	No information available.
Biological degradability	The product is only slightly biodegradable. The product is slightly soluble in water. It can be largely eliminated from the water by abiotic processes, e.g. mechanical separation.

12.3 Bioaccumulative potential

No information available.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

not applicable

12.6 Other adverse effects

The product is insoluble in water.
Ecological data of complete product are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste material must be disposed of in accordance with the Directive on waste 2008/98/EC as well as other national and local regulations. It is not possible to determine a waste code for this product in accordance with the European Waste Catalogue (EWC) since it is only possible to classify it according to how it is used by the customer. The waste code is to be determined within the EU in liaison with the waste-disposal operator.

Product

For recycling, consult manufacturer.

Waste no. (recommended) 080410

Contaminated packaging

Uncontaminated packaging may be taken for recycling.
Packaging that cannot be cleaned should be disposed of as for product.

Waste no. (recommended) 150101
150102
150104

SECTION 14: Transport information

14.1 UN number

Transport by land according to ADR/RID not applicable

Inland navigation (ADN) not applicable

Marine transport in accordance with IMDG not applicable

Air transport in accordance with IATA not applicable

14.2 UN proper shipping name

Transport by land according to ADR/RID NO DANGEROUS GOODS

Inland navigation (ADN) NO DANGEROUS GOODS

Marine transport in accordance with IMDG NOT CLASSIFIED AS "DANGEROUS GOODS"

Air transport in accordance with IATA NOT CLASSIFIED AS "DANGEROUS GOODS"

14.3 Transport hazard class(es)

Transport by land according to ADR/RID not applicable

Inland navigation (ADN) not applicable

Marine transport in accordance with IMDG not applicable

Air transport in accordance with IATA not applicable

14.4 Packing group

Transport by land according to ADR/RID not applicable

Inland navigation (ADN) not applicable

Marine transport in accordance with IMDG not applicable

Air transport in accordance with IATA not applicable

14.5 Environmental hazards

Transport by land according to ADR/RID no

Inland navigation (ADN) no

Marine transport in accordance with IMDG no

Air transport in accordance with IATA no

14.6 Special precautions for user

Relevant information under SECTION 6 to 8.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

EEC-REGULATIONS 1991/689 (2001/118); 2010/75; 2004/42; 648/2004; 1907/2006 (REACH); 1272/2008; 75/324/EEC (2008/47/EC); (EU) 2015/830; (EU) 2016/131; (EU) 517/2014

TRANSPORT-REGULATIONS DOT-Classification, ADR (2017); IMDG-Code (2017, 38. Amdt.); IATA-DGR (2017).

NATIONAL REGULATIONS (GB): EH40/2005 Workplace exposure limits (Second edition, published December 2011). CHIP 3/ CHIP 4

- Observe employment restrictions for people none

- VOC (2010/75/CE) 0,21%
0 g/l

15.2 Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information
16.1 Abbreviations and acronyms:

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route
 RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses
 ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure
 ATE = acute toxicity estimate
 CAS = Chemical Abstracts Service
 CLP = Classification, Labelling and Packaging
 DMEL = Derived Minimum Effect Level
 DNEL = Derived No Effect Level
 EC50 = Median effective concentration
 ECB = European Chemicals Bureau
 EEC = European Economic Community
 EINECS = European Inventory of Existing Commercial Chemical Substances
 ELINCS = European List of Notified Chemical Substances
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC-Code = International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
 IC50 = Inhibition concentration, 50%
 IMDG = International Maritime Code for Dangerous Goods
 IUCLID = International Uniform Chemical Information Database
 LC50 = Lethal concentration, 50%
 LD50 = Median lethal dose
 LC0 = lethal concentration, 0%
 LOAEL = lowest-observed-adverse-effect level
 MARPOL = International Convention for the Prevention of Marine Pollution from Ships
 NOAEL = No Observed Adverse Effect Level
 NOEC = No Observed Effect Concentration
 PBT = Persistent, Bioaccumulative and Toxic substance
 PNEC = Predicted No-Effect Concentration
 REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals
 STP = Sewage Treatment Plant
 TLV@TWA = Threshold limit value – time-weighted average
 TLV@STEL = Threshold limit value – short-time exposure limit
 VOC = Volatile Organic Compounds
 vPvB = very Persistent and very Bioaccumulative

16.2 Other information
Classification procedure

Modified position

SECTION 3 been added: Hot melt adhesive composed of waxes, resins and synthetic polymer

SECTION 3 deleted: Hot melt adhesive containing EVA polymers

SECTION 4 been added: Take off contaminated clothing and wash before reuse.

SECTION 4 been added: Ensure supply of fresh air.

SECTION 4 been added: In the event of symptoms seek medical treatment.

SECTION 6 been added: Wear suitable protective equipment. For personal protection see SECTION 8.

SECTION 6 been added: Do not discharge into the drains/surface waters/groundwater.

SECTION 7 been added: Avoid contact with eyes and skin. Use personal protective equipment.

SECTION 7 been added: Take off contaminated clothing and wash before reuse.

SECTION 8 been added: butyl rubber, > 120 min (EN 374-1/-2/-3)

SECTION 8 been added: Measurement methods for taking workplace measurements must meet the performance requirements of DIN EN 482. For example, recommendations are given in the IFA's list of hazardous substances.

SECTION 9 deleted: not applicable

SECTION 9 been added: No information available.

SECTION 11 deleted: not determined

SECTION 11 been added: Based on the available information, the classification criteria are not fulfilled.

SECTION 12 been added: No information available.

SECTION 12 deleted: not determined

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