

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**
**1.1 Product identifier**

**KRONES colfix HM 796**  
**Article number 0901570470**

**1.2 Relevant identified uses of the substance or mixture and uses advised against**
**1.2.1 Relevant uses**

Labelling or packaging adhesives

**1.2.2 Uses advised against**

None known.

**1.3 Details of the supplier of the safety data sheet**

**Company** KIC KRONES Internationale Cooperationsgesellschaft mbH  
 Böhmerwaldstraße 5  
 93073 Neutraubling / GERMANY  
 Phone +49 9401 70-3020  
 Fax +49 9401 70-3696  
 Homepage www.kic-krones.com  
 E-mail kic@kic-krones.com

**Address enquiries to**

**Technical information** kic@kic-krones.com  
**Safety Data Sheet** sdb@chemiebuero.de

**1.4 Emergency telephone number**

**Advisory body** +49 (0)89-19240 (24h) (english)

**SECTION 2: Hazards identification**
**2.1 Classification of the substance or mixture**

No classification.

**2.2 Label elements**

The product does not require a hazard warning label in accordance with EC-directives.

**Hazard pictograms** none  
**Signal word** none  
**Hazard statements** none  
**Precautionary statements** none

**2.3 Other hazards**

**Human health dangers** Heated materials cause burns on the skin.  
 For thermal decomposition to high temperature are formed irritating smoke.  
**Environmental hazards** The product/the substance is not hazardous to water.  
**Other hazards** Further hazards were not determined with the current level of knowledge.

**SECTION 3: Composition / Information on ingredients**
**Product-type:**

The product is a mixture.

**Comment on component parts**

No dangerous components.  
 Hot melt adhesive based on thermoplastic polymers, resins, wax and antioxidants.  
 Substances of Very High Concern - SVHC: substances are not contained or are below 0,1%.  
 All chemical substances in this material are included on or exempted from listing on the TSCA Inventory.

#### SECTION 4: First aid measures

##### 4.1 Description of first aid measures

<b>General information</b>	Take off contaminated clothing and wash before reuse.
<b>Inhalation</b>	Ensure supply of fresh air.
<b>Skin contact</b>	When in contact with the skin, clean with soap and water. In case of burning: After contact with molten product cool quickly with cold water or sterile salt solution and protect with gauze. Do not pull solidified product from skin forcibly. Supply with medical care.
<b>Eye contact</b>	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Ingestion</b>	In the event of symptoms seek medical treatment. Do not induce vomiting. Rinse out mouth and give plenty of water to drink.

##### 4.2 Most important symptoms and effects, both acute and delayed

No information available.

##### 4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

#### SECTION 5: Fire-fighting measures

##### 5.1 Extinguishing media

<b>Suitable extinguishing media</b>	foam, dry powder, water spray jet, carbon dioxide
<b>Extinguishing media that must not be used</b>	Full water jet

##### 5.2 Special hazards arising from the substance or mixture

Risk of formation of toxic pyrolysis products.  
Carbon monoxide (CO)  
Not combusted hydrocarbons.  
Carbon dioxide (CO<sub>2</sub>)  
Acetic acid.

##### 5.3 Advice for firefighters

Use self-contained breathing apparatus.  
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

#### SECTION 6: Accidental release measures

##### 6.1 Personal precautions, protective equipment and emergency procedures

High risk of slipping due to leakage/spillage of product.

##### 6.2 Environmental precautions

No special measures necessary.

##### 6.3 Methods and material for containment and cleaning up

Allow to solidify.  
Take up mechanically.  
Dispose of absorbed material in accordance with the regulations.

##### 6.4 Reference to other sections

See SECTION 8+13

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Use only in well-ventilated areas.  
The normal safety precautions for handling of molten, heated products must be observed.  
The product should only be heated to recommended temperatures.

Take precautionary measures against static discharges.  
The product is combustible.

Do not eat, drink, smoke or take drugs at work.  
Wash hands before breaks and after work.  
Use barrier skin cream.

### 7.2 Conditions for safe storage, including any incompatibilities

Keep only in original container.  
Do not store together with oxidizing agents.  
Keep container tightly closed.  
Keep container in a well-ventilated place.  
Keep in a cool place. Store in a dry place.  
Recommended storage temperature: 5-30 °C

### 7.3 Specific end use(s)

See product use, SECTION 1.2

## SECTION 8: Exposure controls / personal protection

### Ingredients with occupational exposure limits to be monitored (GB)

### 8.1 Control parameters

not applicable

### 8.2 Exposure controls

<b>Additional advice on system design</b>	Ensure adequate ventilation on workstation. Protection adapted to the manipulation of the fused product (danger of burning).
<b>Eye protection</b>	Safety glasses.
<b>Hand protection</b>	The details concerned are recommendations. Please contact the glove supplier for further information. Gloves (heat-resistant).
<b>Skin protection</b>	light protective clothing
<b>Other</b>	Personal protective equipment should be selected specifically for the working place, depending on concentration and quantity handled. The resistance of this equipment to chemicals should be ascertained with the respective supplier. Do not inhale smokes formed during heat treatment. Avoid contact of molten material with skin. Avoid contact with eyes.
<b>Respiratory protection</b>	Short term: filter apparatus, filter A.
<b>Thermal hazards</b>	See product information.
<b>Delimitation and monitoring of the environmental exposition</b>	Comply with applicable environmental regulations limiting discharge to air, water and soil.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Form	solid
Color	light yellow
Odor	characteristic
Odour threshold	No information available.
pH-value	not applicable
pH-value [1%]	not applicable
Boiling point [°C]	> 250
Flash point [°C]	> 250
Flammability (solid, gas) [°C]	Not highly flammable.
Lower explosion limit	No information available.
Upper explosion limit	No information available.
Oxidizing properties	no
Vapour pressure/gas pressure [kPa]	No information available.
Density [g/ml]	0,98 (23°C / 73,4°F)
Bulk density [kg/m <sup>3</sup> ]	No information available.
Solubility in water	insoluble
Partition coefficient [n-octanol/water]	No information available.
Viscosity	ca. 2.975 - 4.050 mPas (Brookfield RVT D Sp SC4-27, 160 °C)
Relative vapour density determined in air	No information available.
Evaporation speed	No information available.
Melting point [°C]	86 - 96
Autoignition temperature [°C]	> 250
Decomposition temperature [°C]	> 250

### 9.2 Other information

No information available.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reactions known if used as directed.

### 10.2 Chemical stability

Stable under normal ambient conditions (ambient temperature).

### 10.3 Possibility of hazardous reactions

No hazardous reactions known.

### 10.4 Conditions to avoid

To avoid thermal decomposition, do not overheat.  
Avoid temperatures above 200°C (392°F).

### 10.5 Incompatible materials

Oxidizing agent

### 10.6 Hazardous decomposition products

In the event of fire: See SECTION 5.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

<b>Serious eye damage/irritation</b>	Non-irritant.
<b>Skin corrosion/irritation</b>	Non-irritant.
<b>Respiratory or skin sensitisation</b>	Non-sensitizing.
<b>Specific target organ toxicity — single exposure</b>	Toxicological data of complete product are not available. No classification. Calculation method
<b>Specific target organ toxicity — repeated exposure</b>	Toxicological data of complete product are not available. No classification. Calculation method
<b>Mutagenicity</b>	Toxicological data of complete product are not available. No classification. Calculation method
<b>Reproduction toxicity</b>	Toxicological data of complete product are not available. No classification. Calculation method
<b>Carcinogenicity</b>	Toxicological data of complete product are not available. No classification. Calculation method
<b>Aspiration hazard</b>	Toxicological data of complete product are not available. No classification.
<b>General remarks</b>	

No classification on the basis of the calculation procedure of the preparation directive.

## SECTION 12: Ecological information

### 12.1 Toxicity

### 12.2 Persistence and degradability

<b>Behaviour in environment compartments</b>	No information available.
<b>Behaviour in sewage plant</b>	No information available.
<b>Biological degradability</b>	No information available.

### 12.3 Bioaccumulative potential

Accumulation in organisms is not expected.

### 12.4 Mobility in soil

No information available.

### 12.5 Results of PBT and vPvB assessment

No information available.

### 12.6 Other adverse effects

The product is insoluble in water.

No classification on the basis of the calculation procedure of the preparation directive.

Ecological data of complete product are not available.

### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Waste material must be disposed of in accordance with the Directive on waste 2008/98/EC as well as other national and local regulations. It is not possible to determine a waste code for this product in accordance with the European Waste Catalogue (EWC) since it is only possible to classify it according to how it is used by the customer. The waste code is to be determined within the EU in liaison with the waste-disposal operator.

##### Product

For recycling, consult manufacturer.

**Waste no. (recommended)** 080410  
080499

##### Contaminated packaging

Uncontaminated packaging may be taken for recycling.  
Packaging that cannot be cleaned should be disposed of as for product.

**Waste no. (recommended)** 150101  
150102  
150104

### SECTION 14: Transport information

#### 14.1 UN number

See SECTION 14.2 in accordance with UN shipping name

#### 14.2 UN proper shipping name

**Transport by land according to ADR/RID** NO DANGEROUS GOODS

**Inland navigation (ADN)** NO DANGEROUS GOODS

**Marine transport in accordance with IMDG** NOT CLASSIFIED AS "DANGEROUS GOODS"

**Air transport in accordance with IATA** NOT CLASSIFIED AS "DANGEROUS GOODS"

#### 14.3 Transport hazard class(es)

See SECTION 14.2 in accordance with UN shipping name

#### 14.4 Packing group

See SECTION 14.2 in accordance with UN shipping name

#### 14.5 Environmental hazards

See SECTION 14.2 in accordance with UN shipping name

#### 14.6 Special precautions for user

Relevant information under SECTION 6 to 8.

#### 14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

not applicable

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

<b>EEC-REGULATIONS</b>	1991/689 (2001/118); 1999/13; 2004/42; 648/2004; 1907/2006 (REACH); 1272/2008; 75/324/EEC (2008/47/EC); 453/2010/EC; (EU) 2015/830
<b>TRANSPORT-REGULATIONS</b>	DOT-Classification, ADR (2015); IMDG-Code (2015, 37. Amdt.); IATA-DGR (2015).
<b>NATIONAL REGULATIONS (GB):</b>	EH40/2005 Workplace exposure limits (Second edition, published December 2011). CHIP 3/ CHIP 4
- Observe employment restrictions for people	none
- VOC (1999/13/CE)	0,0 %

### 15.2 Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

## SECTION 16: Other information

### 16.1 Abbreviations and acronyms:

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route  
 RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses  
 ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure  
 CAS = Chemical Abstracts Service  
 CLP = Classification, Labelling and Packaging  
 DMEL = Derived Minimum Effect Level  
 DNEL = Derived No Effect Level  
 EC50 = Median effective concentration  
 ECB = European Chemicals Bureau  
 EEC = European Economic Community  
 EINECS = European Inventory of Existing Commercial Chemical Substances  
 ELINCS = European List of Notified Chemical Substances  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC-Code = International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk  
 IC50 = Inhibition concentration, 50%  
 IMDG = International Maritime Code for Dangerous Goods  
 IUCLID = International Uniform Chemical Information Database  
 LC50 = Lethal concentration, 50%  
 LD50 = Median lethal dose  
 MARPOL = International Convention for the Prevention of Marine Pollution from Ships  
 PBT = Persistent, Bioaccumulative and Toxic substance  
 PNEC = Predicted No-Effect Concentration  
 REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals  
 TLV@TWA = Threshold limit value – time-weighted average  
 TLV@STEL = Threshold limit value – short-time exposure limit  
 VOC = Volatile Organic Compounds  
 vPvB = very Persistent and very Bioaccumulative

### 16.2 Other information

Classification procedure

**Modified position**

SECTION 2 been added: none

SECTION 2 been added: none

SECTION 2 been added: none

SECTION 2 been added: none

SECTION 4 deleted: In case of contact with eyes rinse thoroughly with plenty of water and seek medical advice.

SECTION 4 deleted: No special measures necessary.

SECTION 4 been added: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

SECTION 4 been added: Ensure supply of fresh air.

SECTION 4 deleted: not applicable

SECTION 4 been added: Take off contaminated clothing and wash before reuse.

SECTION 4 been added: If eye irritation persists: Get medical advice/attention.

SECTION 9 deleted: not applicable

SECTION 9 been added: No information available.

SECTION 10 been added: Oxidizing agent

SECTION 10 deleted: No information available.

SECTION 11 been added: Non-sensitizing.

SECTION 11 deleted: not determined

SECTION 11 deleted: not determined

SECTION 11 deleted: not determined

SECTION 11 been added: Toxicological data of complete product are not available.

SECTION 11 been added: No classification.

SECTION 11 been added: Calculation method

SECTION 11 been added: Non-irritant.

SECTION 12 deleted: not determined

SECTION 12 been added: No information available.

SECTION 12 deleted: No information available.

SECTION 12 been added: Accumulation in organisms is not expected.

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