

## KRONES colfix HM VP 8014

### Processing information

As two key parameters are set with the processing temperature, the temperature set should be checked at least every 4 weeks using an external thermometer. Incorrect temperature settings will change the viscosity and therefore the processing properties. Excessive thermal stress will cause increased oxidation, which will in turn produce dark deposits. The adhesive tank should always be emptied completely between tests with different types of adhesive.

Important: The FIFO principle must be applied.

Please process goods with the **shortest shelf life first!**

**USE:** Adhesive for gluing cardboard containers in the frozen foods industry.  
Adhesive can be applied with a nozzle, roller or glue wheel.

|                      |                                      |  |
|----------------------|--------------------------------------|--|
| <b>PRODUCT DATA:</b> | <b>Product type</b>                  | Synthetic polymer-based hotmelt adhesive |
|                      | <b>Viscosity</b>                     | c. 1,400 mPa.s                           |
|                      | <b>Melting point/softening point</b> | c. 112 °C                                |
|                      | <b>Density</b>                       | 0.99 g/cm <sup>3</sup>                   |
|                      | <b>Colour</b>                        | yellowish                                |
|                      | <b>Product form</b>                  | prills                                   |

### PROCESSING

**TEMPERATURE:** 160 - 180 °C

**SUPPLIED IN/AS:** 25 kg bag Item number: 0901357133

**STORAGE:** Can be stored for up to **24** months in sealed original containers at temperatures **not** **> +30°C** or **< +5°C**.

**CLEANING:** Machine parts can be cleaned with KRONES colclean C1201, KRONES colclean C1209 or KRONES colclean EV 60.

### HAZARD

**INFORMATION:** See safety data sheet

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