## Hotmelt packaging adhesive

## **KRONES colfix HM VP 8019**

## **Processing information**

As two key parameters are set with the processing temperature, the temperature set should be checked at least every 4 weeks using an external thermometer. Incorrect temperature settings will change the viscosity and therefore the processing properties. Excessive thermal stress will cause increased oxidation, which will in turn produce dark deposits. The adhesive tank should always be emptied completely between tests with different types of adhesive.

Important: The FIFO principle must be applied.

Please process goods with the shortest shelf life first!

Adhesive for gluing cardboard containers in the packaging industry. Adhesive **USE:** 

can be applied with a nozzle, roller or glue wheel.

**PRODUCT DATA: Product type** Synthetic polymer-based hotmelt adhesive

> Viscosity c. 1,200 mPa.s

Melting point/softening point c. 110 °C Density 0.98 g/cm<sup>3</sup> Colour yellowish **Product form** prills

**PROCESSING** 

**TEMPERATURE:** 150 - 170 °C

**SUPPLIED IN/AS:** Item number: 0901511244 25 kg bag

STORAGE: Can be stored for up to 24 months in sealed original containers at

> temperatures not > +30°C or < +5°C.

**CLEANING:** Machine parts can be cleaned with KRONES colclean C1201, KRONES colclean

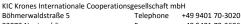
C1209 or KRONES colclean EV 60.

**HAZARD** 

**INFORMATION:** See safety data sheet

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