

KRONES creadditive FIL 15 01

Filament

Product description and application

KRONES FIL 15 01 is a filament that optimally combines strength, toughness, and heat resistance (up to 180°C). It is therefore ideally suited for various industrial applications.

Technical product data:

Print temperature	250 – 270°C
Heat bed	25 – 50 °C
Fan speed	Off
Print speed	30 – 50 mm/s
Retraction	-
Layer height	≥0,1
Nozzle Size	-
Flow rate	-
Color	Black

Storage and shelf life

Please store the spool at 15 – 25°C in its originally sealed package in a clean and dry environment. If the recommended storage conditions are observed the products will have a minimum shelf life of 48 months.

After opening the original package: To ensure optimum printing results, it is recommended that the filament is always stored in appropriate drying boxes after opening the original packaging. This applies both during the printing processes and for intermediate storage. If the intermediate storage is extended over several weeks, it is also recommended to prepare the filament in a drying oven.

Material safety data sheets

The current material safety data sheets are available for you to download from our website:

www.kic-krones.com/en/downloads.php

You are also welcome to request them by e-mail to kic@kic-krones.com.

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Labelling

Please refer to the corresponding material safety data sheet for details on:

- Hazardous goods labelling (section 2)
- Transport regulations (section 14)
- Safety regulations (section 4-8)

Drying

Drying recommendations to ensure printability: 80°C in a hot air dryer or vacuum oven for 12 hours.

Product safety

Recommended: Process materials in a well-ventilated room or use professional extraction systems. For further and more detailed information please consult the corresponding material safety data sheets.

The contents of this product information are based on our general experience and to the best of our knowledge at the time of printing. The product information should provide hints for possible applications to the technically experienced reader. However, the product information is not intended to guarantee any properties of the described product, nor the suitability of the product for individual applications. It does not release the user from testing the selected product prior to application. We recommend individual consultation and are happy to provide samples on request, if possible. These products are continuously developed. We therefore reserve the right to change all technical data of this brochure at any time without notice.